

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

FORM D

NOTICE OF SALE OF SECURITIES
PURSUANT TO REGULATION D,
SECTION 4(6), AND/OR
UNIFORM LIMITED OFFERING EXEMPTION

OMB APPROVAL

OMB Number 3235-0076

Expires: April 30, 2008

Estimated average burden

heres per response 16.00



Name of Offering (check if this is an amen Isothermal Systems Research, Inc Conver			icate change.)		
Filing Under (Check box(es) that apply):	Rule 504	Rule 505		Section	n 4(6) ULOE
Type of Filing: New Filing Am	endment				
	A. BASIC ID	ENTIFICATIO)N DATA		
1. Enter the information requested about the iss	suer	-			
Name of Issuer (check if this is an amer ISOTHERMAL SYSTEMS RESEARCH, IN		hanged, and ind	icate change.)		
Address of Executive Offices 2218 North Molter Rd., Liberty Lake, WA 9	(Number and S	Street, City, Stat	e, Zip Code)	Telephone Numb 509-232-2600	per (Including Area Code)
Address of Principal Business Operations same	(Number and S	Street, City, Stat	e, Zip Code)	Telephone Numb	profile (Including Area Code)
Brief Description of Business					
Provider of electronic system cooling and pa	ackaging solutions				MAR 2 3 2007
Type of Business Organization Corporation	limited partnersh	ip, already form	ned	other (please specify): THOMSON
☐ business trust	limited partnersh	ip, to be formed	1		FINANCIAL
Actual or Estimated Date of Incorporation or O	rganization:	Month 0 2	Year 9 3		Estimated
Jurisdiction of Incorporation or Organization:	(Enter two-letter U.S CN for Canada; FN			or State:	WA

GENERAL INSTRUCTIONS

Federal:

Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C. 77d(6).

When To File: A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where to File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20549

Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required: A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee: There is no federal filing fee.

State:

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

ATTENTION

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.



2. Enter the information req	uested for the fol	lowing:			
Each promoter of the second control of	ne issuer, if the iss	suer has been organized wi	thin the past five years;		
 Each beneficial ov securities of the issu 		power to vote or dispos	e, or direct the vote or	disposițion of, 10	0% or more of a class of equity
Each executive offi	cer and director o	f corporate issuers and of o	corporate general and mana	nging partners of p	partnership issuers; and
Each general and m	anaging partner o	f partnership issuers.			
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Tilton, Donald E.	if individual)				
Business or Residence Addr 2218 North Molter Rd., Li			de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Tilton, Charles L.	if individual)		***		
Business or Residence Addr 2218 North Molter Rd., L	,		de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Eisler, David	if individual)				
Business or Residence Addr 2218 North Molter Rd., L	•		de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Banyan Capital Partners					
Business or Residence Additional IIII W. Georgia Street, S.					
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Fluke Venture Partners I.	•		···-		
Business or Residence Addr 11400 S. E. 6th Street, Su			de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	☑ Director	General and/or Managing Partner
Full Name (Last name first, Severs, Jefferson L.	if individual)				
Business or Residence Addr 2218 North Molter Rd., L	•	-	de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Stitt, David	if individual)				
Business or Residence Add 2218 North Molter Rd., L			de)		
	(Lise bla	nk sheet or conv and use a	dditional copies of this she	et, as necessary.)	

A. BASIC IDENTIFICATION DATA

•			entification Data continued		· · · · · · · · · · · · · · · · · · ·
		A. BASIC IDE	NTIFICATION DATA		
Enter the information req		=			
-		suer has been organized wi			
securities of the issu	ıer;				0% or more of a class of equity
 Each executive office 	cer and director o	f corporate issuers and of	corporate general and mana	iging partners of p	artnership issuers; and
Each general and m	anaging partner of	of partnership issuers.			
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	□ Director □	General and/or Managing Partner
Full Name (Last name first, Fox, Richard P.	if individual)				
Business or Residence Addr 2218 North Molter Rd., Li			de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Baddeley, R. Joseph	if individual)			•	
Business or Residence Addr 2218 North Molter Rd., Li			de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Gerber, Matt	if individual)				
Business or Residence Addr 2218 North Molter Rd., L			de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Savette, Robert A.	if individual)				
Business or Residence Addi 2218 North Molter Rd., L	•		de)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Ryan, Louis Jr.	if individual)				
Business or Residence Add 2218 North Molter Rd., L			ode)		
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first, Pimentel, Paul	if individual)				
Business or Residence Add 2218 North Molter Rd., L			ode)		

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

(A. Basic Identification Data continued)	
A. BASIC IDENTIFICATION DATA	
 2. Enter the information requested for the following: Each promoter of the issuer, if the issuer has been organized within the past five years; Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, is securities of the issuer; Each executive officer and director of corporate issuers and of corporate general and managing partners of Each general and managing partner of partnership issuers. 	
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director	General and/or Managing Partner
Full Name (Last name first, if individual) McFarland, Robert	
Business or Residence Address (Number and Street, City, State, Zip Code) 2218 North Molter Rd., Liberty Lake, WA 99019	
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director	General and/or Managing Partner
Full Name (Last name first, if individual) Weston, Dennis	
Business or Residence Address (Number and Street, City, State, Zip Code) 2218 North Molter Rd., Liberty Lake, WA 99019	
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director	General and/or Managing Partner
Full Name (Last name first, if individual) Simpson, Thomas	
Business or Residence Address (Number and Street, City, State, Zip Code) 2218 North Molter Rd., Liberty Lake, WA 99019	
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director	General and/or Managing Partner
Full Name (Last name first, if individual)	
Business or Residence Address (Number and Street, City, State, Zip Code)	
(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)	

•				В. П	NFORMAT	ION ABO	UT OFFER	ING				
	v 2.										Yes	No
1. Has the	e issuer sold,	, or does the	issuer inten	d to sell, to	non-accredi	ted investor	s in this offe	ering?				\boxtimes
				• •	olumn 2, if	-						
2. What is	s the minimu	ım investme	ent that will	be accepted	from any in	dividual?		•••••			<u>N/A</u>	
											Yes	No
similar associa dealer.	remuneration	on for solicit or agent of a n five (5) pe	tation of pur broker or de ersons to be	chasers in c ealer registe listed are as	onnection w red with the	ith sales of SEC and/or	securities in r with a state	the offering or states, li	. If a person st the name	ommission on to be listed of the broker the the inform	is an ror	
Full Name	(Last name	first, if indi-	vidual)									
Business o	r Residence	Address (N	umber and S	Street, City,	State, Zip C	lode)						
Name of A	ssociated B	roker or Dea	aler						· · · · · · · · · · · · · · · · · · ·			
	Vhich Persor											_
	Il States" or										[HI]	States [ID]
[AL] [IL]	[AK] [IN]	[AZ] [IA]	[AR] [KS]	[CA] [KY]	[CO] [LA]	[CT] [ME]	[DE] [MD]	[DC] [MA]	[FL] [MI]	[GA] [MN]	[MS]	[MO]
[MT]	[NE]	[NV]	[NH]	[NJ]	[NM]	[NY]	[NC]	[ND]	[OH]	[OK]	[OR]	[PA]
[RI]	[SC]	[SD]	[TN]	[TX]	[UT]	[VT]	[VA]	[WA]	[WV]	[WI]	[WY]	[PR]
Full Name	(Last name	first, if indi	vidual)									
Business of	or Residence	Address (N	umber and	Street, City,	State, Zip C	Code)						
Name of A	Associated B	roker or De	aler									
States in V	Which Person	n Listed Has	Solicited o	r Intends to	Solicit Purc	hasers						
	all States" or				****************				*******			States
`[AL]	[AK]	[AZ]	[AR]	[CA]	[CO]	[CT]	[DE]	[DC]	[FL]	[GA]	[HI]	[ID]
[IL]	[IN]	[IA]	[KS]	[KY]	[LA] [NM]	[ME] [NY]	[MD] [NC]	[MA] [ND]	[MI] [OH]	[MN] [OK]	[MS] [OR]	[MO] [PA]
[MT] [RI]	[NE] [SC]	[NV] [SD]	[NH] [TN]	[NJ] [TX]	[UT]	[VT]	[VA]	[WA]	[WV]	[WI]	[WY]	[PR]
Full Name	(Last name	first, if indi	vidual)	<u> </u>	•		-				·	
Business of	or Residence	Address (N	lumber and	Street, City,	State, Zip C	Code)						
Name of A	Associated B	Troker or De	aler		<u></u>						<u></u> .	
States in 1	Which Dance	n Listed IVe	Solicited a	r Intanda ta	Solicit Puro	hacere						
	Which Perso All States" or					nasci S					Пат	l States
[AL]	[AK]	[AZ]	[AR]	[CA]	[CO]	[CT]	[DE]	[DC]	[FL]	[GA]	[HI]	[ID]
[IL]	[IN]	[IA]	[KS]	[KY]	[LA]	[ME]	[MD]	[MA]	[MI]	[MN]	[MS]	[MO]
[MT] [RI]	[NE] [SC]	[NV] [SD]	[NH] [TN]	[NJ] [TX]	[NM] [UT]	[NY] [VT]	[NC] [VA]	[ND] [WA]	[OH] [WV]	[OK] [WI]	[OR] [WY]	[PA] [PR]
	[]	, J			copy and use							

Enter the aggregate offering price of securities included in this offering and the total amount already sold. Enter "0" if answer is "none" or "zero." If the transaction is an exchange offering, check this box \(\sigma\) and indicate in the columns below the amounts of the securities offered for exchange and already exchanged. Amount Already Aggregate Offering Price Sold Type of Security Debt Convertible Promissory Notes to Equity..... Equity \$5,000,000 \$4,000,000 Common Preferred Convertible Securities (including warrants) Partnership Interests Other (Specify _____)..... S \$ Total \$5,000,000 \$4,000,000 Answer also in Appendix, Column 3, if filing under ULOE. Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero." Aggregate Number Dollar Amount Investors of Purchases 7 \$4,000,000 Accredited Investors Non-accredited Investors \$ Total (for filings under Rule 504 only) Answer also in Appendix, Column 4, if filing under ULOE. If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C - Question 1. Type of Dollar Amount Type of offering Security Sold Rule 505 Regulation A Rule 504 Total a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate. Transfer Agent's Fees Printing and Engraving Costs \$250,000 Legal Fees Accounting Fees Engineering Fees \$ \$ Sales Commissions (specify finders' fees separately) Other Expenses (identify) Blue Sky filing fees \boxtimes \$1,000 Total \$251,000

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

b. Enter the difference between the aggregate offering price given in response to Part C - Question 1 and total expenses furnished in response to Part C - Question 4.a. This difference is the "adjusted gross proceeds to the issuer." 5. Indicate below the amount of the adjusted gross proceeds to the issuer used or proposed to be used for each of the purposes shown. If the amount for any purpose is not known, furnish an estimate and check the box to the left of the estimate. The total of the payments listed must equal the adjusted gross proceeds to the issuer set forth in response to Part C - Question 4.b above. Payments to Officers, Directors, & Payments To Affiliates Others Salaries and fees Purchase of real estate Purchase, rental or leasing and installation of machinery and equipment Acquisition of other businesses (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another issuer pursuant to a merger) Repayment of indebtedness Working capital Other (specify): D. FEDERAL SIGNATURE The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor-personant to pargraph (b)(2) of Rule 502. Issuer (Print or Type) Cite (Print or Type)				AND USE OF P	100.	LEDS
used for each of the purposes shown. If the amount for any purpose is not known, furnish an estimate and check the box to the left of the estimate. The total of the payments listed must equal the adjusted gross proceeds to the issuer set forth in response to Part C - Question 4.b above. Payments to Officers, Directors, & Payments To Affiliates Salaries and fees		Question 1 and total expenses furnished in response to Part C - Question 4.a. This di	ffere	nce	_9	4,749,000
Salaries and fees		used for each of the purposes shown. If the amount for any purpose is not known, the estimate and check the box to the left of the estimate. The total of the payments like equal the adjusted gross proceeds to the issuer set forth in response to Part C - Que	furnis sted 1	sh an must		
Purchase of real estate				Officers, Directors, &		
Purchase, rental or leasing and installation of machinery and equipment		Salaries and fees		\$		\$
Construction or leasing of plant buildings and facilities \$ \$ \$ \$ \$ Acquisition of other businesses (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another issuer pursuant to a merger) \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$		Purchase of real estate		<u>\$</u>		\$
Acquisition of other businesses (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another issuer pursuant to a merger)		Purchase, rental or leasing and installation of machinery and equipment		<u>\$</u>		<u>\$</u>
this offering that may be used in exchange for the assets or securities of another issuer pursuant to a merger) SSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSS		Construction or leasing of plant buildings and facilities		\$		\$
Repayment of indebtedness S S S S S Working capital S S S4,749,000 Other (specify): Column Totals S S S4,749,000 Total Payments Listed (column totals added) S S4,749,000 D. FEDERAL SIGNATURE The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Date ISOTHERMAL SYSTEMS RESEARCH, INC. Name (Print or Type) Title (Print or Type)		this offering that may be used in exchange for the assets or securities of	П	S		\$
Working capital S S4,749,000 Other (specify): Column Totals S S4,749,000 Total Payments Listed (column totals added) S4,749,000 D. FEDERAL SIGNATURE The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Signature Signature March 15, 200 Name (Print or Type) Title (Print or Type)		-				
Other (specify): Column Totals			\Box			
Column Totals			_	-		
Total Payments Listed (column totals added) D. FEDERAL SIGNATURE The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Date March 15, 200 Title (Print or Type) Title (Print or Type)			\Box			•
Total Payments Listed (column totals added) D. FEDERAL SIGNATURE The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Date ISOTHERMAL SYSTEMS RESEARCH, INC. Name (Print or Type) Title (Print or Type)			Ц		- 닐	
The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Date March 15, 200 Title (Print or Type)			Ш		_	
The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Date March 15, 200		Total Payments Listed (column totals added)			\$4,749	<u>,000</u>
The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the fol signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Date March 15, 200						
signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its st information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502. Issuer (Print or Type) Signature Date March 15, 200 Name (Print or Type) Title (Print or Type)		D. FEDERAL SIGNATURE	Ē			
Name (Print or Type) March 15, 200 Title (Print or Type)	signa	ature constitutes an undertaking by the issuer to furnish to the U.S. Securities and E	xcha	nge Commission,	s filed upon	under Rule 505, the following written request of its staff, the
Name (Print or Type) Title (Print or Type)	Issue	er (Print or Type) Signature		-		Date
		Jam	n			March 15, 2007
Paul Pimentel Chief Fihancial Officer						
	Pau	ul Pimentel Chief Financial Officer				

ATTENTION